

## **Magwell Housing Instructions**

CAUTION: Wear Safety Glasses

1. Remove old housing from pistol.
2. Disassemble mainspring cap plunger from old housing by driving out retainer pin. Make sure to point housing away from yourself as the spring is under considerable pressure.
3. Remove magwell from new housing.
4. Reassemble the old mainspring plunger, mainspring and mainspring cap into new housing, by starting retainer pin into its hole, then depress spring and cap with a blunt punch and press retainer pin in with your thumb.
5. Install new housing into gun first and pin into place with the mainspring housing pin, then install magwell.