

Ed Brown Products, Inc.

Adjustable Rear Sight Installation Instructions

1. Blade is centered on sight, however check and adjust if necessary.
2. Press sight into the dovetail slot. File a little at a time from the sight CAREFULLY if it does not easily press into the dovetail. On some slides, dovetail depth varies so that a little stock must be removed from top of slide. Use a plastic hammer to protect sight. Keep leaf down in base while driving. Concentrate driving blows on the dovetail of sight, until sight is in the center of the slide.
3. Secure allen set screw.
4. Use #21 drill, through leaf, to spot location of tap drill. Hold leaf down with finger while using this drill. Raise the leaf out of the way before using #31 drill as a tap drill.
CAUTION: remove firing pin and spring. Use slower drilling speed on hard slides.
5. Tap for #6-48 thread, deep enough so elevation screw will not bottom. On hard slides, use only sharp taps and a good tap lubricant. Clean slide thoroughly to remove all foreign particles before reinstalling firing pin and spring.
6. Install elevation spring and elevation screw.
7. Check to see that leaf is free to move up and down without sticking. It must be free to return to top position after each shot. Best operation of leaf is 1 to 1 ½ turns of elevation screw from bottom position.